TEMPROBE™ is a patented, precision temperature sensing instrument for easy non-destructive profiling. The subminiature thermocouple tip can be placed anywhere on a board, including profiling in wet solder paste or on fine pitch component legs. TEMPROBE™ is used in place of a conventional thermocouple to monitor the temperature of critical solder joints or components in soldering and rework processes. TEMPROBE™ is compatible with all thermal profilers.

www.ecd.com/products/temprobe
SLIDING BALL JOINT

3 dimensional positioning of the thermocouple tip on the test product. Lever locks the ball joint securing the tip into place on the PCB.

CLIP, POSITION & PROFILE

Simply clip the TEMPROBE™ to your board, place and lock the thermocouple tip where you like, and you are ready to profile. It has minimal contact area, so heat exchange with PCB is negligible. Clamp features includes a cam actuated locking lever to secure it to the PCB and a second stud for an additional TEMPROBE™ and Ball Joint.

Advantage TEMPROBE™:
• Profile the first pass through the oven by placing the TEMPROBE™ thermocouple tip in wet solder paste.
• Profiles are more accurate with TEMPROBE™ because no added material (solder or epoxy) is used for attachment.
• The TEMPROBE™ thermocouple tip is preloaded to maintain high contact pressure throughout the profile.
• TEMPROBE™ makes it easy to take more profiles with greater consistency, to support ISO and SPC data requirements.

Save Money:
• TEMPROBE™ cuts labor, PCB rework and scrap to provide quick payback!
• No costly sacrificial test boards for temperature profiling.
• No soldering or bonding, so no residue or mechanical damage to the board assembly.
• No need to rerun profiles because a taped down wire lifted off the PCB.
The TEMPROBE™ sensing element is a subminiature thermocouple, hermetically sealed in a stainless steel sheath. This sheathed thermocouple is designed to insulate it from ambient temperature, and to hold the protruding thermocouple tip in firm thermal contact with the object it is measuring.

QUALITY, PRECISION, FUNCTION

The TEMPROBE™ sensing element is a subminiature thermocouple, hermetically sealed in a stainless steel sheath. This sheathed thermocouple is designed to insulate it from ambient temperature, and to hold the protruding thermocouple tip in firm thermal contact with the object it is measuring.

HI-TEMP MINI & ECD MICRO CONNECTORS

TEMPROBE™ is available in both hi-temp miniature and ECD Micro connectors that are compatible with most thermal profilers.
SPECIFICATIONS

TEMPROBE™

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum reach radius</td>
<td>5.5in (14cm)</td>
</tr>
<tr>
<td>Height with clamp</td>
<td>0.55 to 0.49in (14 to 12.5mm) above PCB</td>
</tr>
<tr>
<td>Weight</td>
<td>1.6oz. (45g)</td>
</tr>
<tr>
<td>Probe material</td>
<td>Stainless Steel</td>
</tr>
<tr>
<td>Temperature limit</td>
<td>572° F (300° C)</td>
</tr>
<tr>
<td>Sensor</td>
<td>Type K junction</td>
</tr>
<tr>
<td>Lead wire</td>
<td>24in. (60cm) with Kapton® insulation</td>
</tr>
<tr>
<td>Special Limits of Error</td>
<td>Less than ± 1.1° C (Per ANSI MC 96.1)</td>
</tr>
</tbody>
</table>

CLAMP (INCLUDED)

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>0.53oz. (15g)</td>
</tr>
<tr>
<td>PCB thickness</td>
<td>Up to 0.30in (7.6mm)</td>
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<tr>
<td>Sensor capacity</td>
<td>1 or 2 probes</td>
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</tbody>
</table>

BALL JOINT (INCLUDED)

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>0.42oz (12g)</td>
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</tbody>
</table>

KIT INCLUDES:

- TEMPROBE™
- Clamp
- Ball Joint
- Choice of connector
  - Hi-Temp Miniature or SuperM.O.L.E.® Gold Micro
  - Plastic accessory box and foam

ACCESSORIES:

- TEMPROBE™ Only
  - SuperM.O.L.E.® Gold Micro (P/N: E45-0764-77)
  - Hi-Temp Miniature (P/N: E45-0783-77)
- Clamp
  - (P/N: E40-0200-35)
- Ball Joint
  - (P/N: E40-0200-30)
- Extension Cable - 15ft (4.6m) with Kapton® insulation
  - 1 Channel (P/N: E40-0200-71)
  - 2 Channel (P/N: E40-0200-72)

PATENT

U.S. PATENT No. 5,193,912

WARRANTY

6 months parts and labor

WEBSITE

www.ecd.com

ECD North & South America
World Headquarters
4287-B SE International Way
Milwaukee, Oregon 97222-8825 U.S.A.
Tel: +1 503 659 6100/+1 800 323 4548
Fax: +1 503 659 4422
E-Mail: sales@ecd.com | Web: www.ecd.com

ECD Asia/Pacific
Singapore
Mobile: +65 9692 6822
Fax: +65 6241 9890
E-Mail: ecd.asia@ecd.com

ECD Europe/Africa/Middle East
Mobile: +48 512 659 100
E-Mail: ecd.europe@ecd.com